MINIMUM-WEIGHT DESIGN OF BEAMS FOR MULTIPLE LOADING[†]

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Abstract—The paper discusses minimum-weight design of beams of continuously varying cross section that have to carry any one of n systems of loads. The weight per unit length is assumed to be given by w(x) = a + b Y(x), where a and b are constants and Y(x) is the yield moment at the cross section x. A design method is presented that remains valid for the extreme cases n = 1 and $n = \infty$ and that enables the designer to prescribe a minimum value Y_0 below which the yield moment is not allowed to drop. The use of the method is illustrated by examples.

1. INTRODUCTION

THIS paper is concerned with minimum-weight design of beams that have to support any one of several systems of loads. Although beams of constant or piecewise constant cross section are preferable for practical reasons, beams of continuously varying cross section are discussed in the following, because they provide useful standards of comparison by which the efficiency of more practical designs may be judged.

Letting x denote distance measured along the axis of the beam, we write the weight of the beam segment between the cross sections x and x + dx as w(x) dx and assume that the unit weight w(x) is given by

$$w(x) = a + bY(x), \tag{1.1}$$

where a and b are constants and Y(x) is the yield moment at the cross section x. Within the limited range of cross sections suitable for a beam that has a given span and is to carry given loads, the actual relation between unit weight and yield moment can usually be linearized in this manner. For a rectangular sandwich section with a core of constant dimensions and identical thin face sheets of varying thickness, (1.1) represents the actual relation between w and Y. Whenever the linear relation (1.1) is appropriate, minimizing the total weight of the beam means minimizing the integral of Y(x) over the length of the beam.

Adopting the relation (1.1), Heyman [1] discussed minimum-weight design of beams for a single system of loads. On the other hand, Gross [2], Gross and Prager [3], Save and Prager [4], and Save and Shield [5] have treated minimum weight design of beams for moving loads, i.e. for infinitely many systems of loads. The methods used in [2] through [5] were specially devised for these problems rather than systematically developed from the method used in [1]. In this paper, minimum-weight design of beams is discussed for an arbitrary number n of load systems. A method is presented that remains valid for the extreme cases n = 1 and $n = \infty$ and that enables the designer to prescribe a minimum value Y_0 below which the yield moment must not drop.

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2. GENERAL PRINCIPLES

Heyman [1] used a general theorem of Drucker and Shield [6], to show that a limit design for a given single system of loads is a minimum-weight design if there exists an associated yield mechanism with curvature rates of constant magnitude.[†] To discuss the restrictions that the condition |v''(x)| = const imposes on the rate of deflection v(x), consider a beam of the span L that is built in at both ends [Fig. 1(a)]. If all loads acting on the beam have the same direction, statically admissible bending moments M(x) (i.e. bending moments that are in equilibrium with these loads and satisfy the static boundary conditions) cannot vanish at more than two points. Indeed,



FIG. 1. (a) Built-in beam. (b) Statically admissible bending moments. (c) Rates of curvature of constant magnitude. (d) Yield mechanism of minimum-weight design. (e) Alternative rates of curvature of constant magnitude. (f) Bending moments of minimum-weight design.

† A "design" is specified by the function Y(x). To verify that the design Y(x) is a "limit design" for a given set of loads, one must find: (i) statically admissible bending moments M(x) satisfying $|M(x)| \le Y(x)$, and (ii) an "associated yield mechanism", i.e. continuously differentiable rates of deflection v(x) satisfying the kinematic boundary conditions and furnishing rates of curvature $\varkappa(x) = -d^2v(x)/dx^2 = -v''(x)$ that are "compatible" with the bending moments M(x). To be compatible with M(x), the rate of curvature $\varkappa(x)$ must vanish where |M(x)| < Y(x) and have the sign of M(x) where |M(x)| = Y(x). where $M_0(x)$ is the statically determinate bending moment produced by the given loads in a simply supported beam of the same span, and M(0) and M(L) are the statically indeterminate clamping moments. The function $M_0(x)$ vanishes at the ends of the span and is convex if all loads have the same direction [Fig. 1(b)]. Accordingly, $M_0(x)$ has no zero for 0 < x < L; we shall assume it to be positive in this open interval. The function M(x) then vanishes at 0, 1, or 2 points in this interval according to whether 0, 1, or 2 of the values M(0)and M(L) are negative.

Wherever the rate of curvature of an associated yield mechanism does not vanish, its sign must be that of M(x). If all loads have the same direction, the rate of curvature of any associated yield mechanism can thus have at most two sign changes in the span. This condition, together with the requirement that |x| = |v''| should have a constant value, say \varkappa_0 , uniquely determines the yield mechanism associated with the minimum weight design. Figure 1(c) shows the rate of curvature $\varkappa(x)$ and Fig. 1(d) the rate of deflection v(x) of this mechanism. Note that the rate of curvature shown in Fig. 1(e) also has the constant magnitude \varkappa_0 and furnishes a rate of deflection that satisfies the kinematical boundary condition. This rate of deflection, however, does not represent a yield mechanism that is compatible with bending moments of the type shown in Fig. 1(b), because these bending moments have at most two sign changes in the span whereas the rate of curvature in Fig. 1(e) has four sign changes.

Because the rate of curvature of the yield mechanism associated with the minimumweight design changes sign at the sections x = L/4 and x = 3L/4 [Fig. 1(c)], the bending moment M(x) for the minimum-weight design must likewise change sign at these sections. This determines the "reactant line" A'B' in Fig. 1(f) and hence the clamping moments AA' and BB', which are negative. The resulting bending moments M(x) are indicated by shading in Fig. 1(f). The minimum-weight design of the beam, which is given by Y(x) = |M(x)|, may not be deemed acceptable because it has zero bending strength at x = L/4 and x = 3L/4. This can be avoided by prescribing a minimum value Y_0 below which the yield moment must not drop (see [7]).

Shield [8] has generalized the theorem of Drucker and Shield [6] to multiple loading of sandwich plates and shells, treating a simply supported circular plate under two alternative rotationally symmetric loadings as an example. Instead of deducing the criterion for minimum-weight design of beams under multiple loading from Shield's theorem, we will derive it from first principles, because this will be just as easy and, at the same time, enable us to work in the condition $Y(x) \ge Y_0$.

When a beam that is to carry any one of n given systems of loads S_1, S_2, \ldots, S_n has been designed for minimum-weight, the individual load system S_i has turned out to be either critical or subcritical. In the first case, S_i determines the variation of the yield moment Y(x) of the minimum-weight design along some segments of the beam, the union of which will be denoted by U_i . If the load system S_i is subcritical, it does not influence the minimum-weight design and may therefore be disregarded. It will be assumed that the load systems have been numbered in such a manner that only S_1, S_2, \ldots, S_k with $k \le n$ are critical.

The condition $Y(x) \ge Y_0$ may be critical or subcritical, that is, it may determine Y(x) in some segments with the union U_{k+1} , or it may not be relevant for the minimum-weight design. Unless the contrary is stated explicitly, it will be assumed that the condition $Y(x) \ge Y_0$ is critical. The segments in $U_1, U_2, \ldots, U_{k+1}$ must then cover the entire span U of the beam without overlap.

If $i \le k$, the load system S_i is critical and, hence represents a limit loading of the minimum-weight design Y(x). Accordingly, there exist statically admissible bending moments $M_i(x)$ for this load system such that $|M_i(x)| \le Y(x)$, with equality in U_i only, and an associated yield mechanism $v_i(x)$ with curvature rates $\varkappa_i(x)$ that vanish identically except in U_i , where $\varkappa_i(x)$ and $M_i(x)$ have the same sign. If the power of the loads of S_i on the rates of deflection $v_i(x)$ is denoted by P_i , we have

$$P_i = \int_{U_i} |\varkappa_i(x)| Y(x) \,\mathrm{d}x. \tag{2.2}$$

Next, let $Y^*(x) \ge Y_0$ be a "safe design" for the load systems S_1, S_2, \ldots, S_k , that is, a design for which none of these load systems represents a limit loading. Testing this design with the yield mechanism $v_i(x)$, we find

$$P_i < \int_{U_i} |\varkappa_i(x)| Y^*(x) \,\mathrm{d}x.$$
 (2.3)

It follows from (2.2) and (2.3) that

$$\int_{U_i} |\varkappa_i(x)| Y(x) \, \mathrm{d}x < \int_{U_i} |\varkappa_i(x)| Y^*(x) \, \mathrm{d}x.$$
 (2.4)

If the curvature rates $\varkappa_i(x)$ satisfy

$$\begin{aligned}
\varkappa_i(x) &= 0 & \text{if } x \notin U_i \\
\varkappa_i(x) &= \varkappa_0 & \text{if } x \in U_i
\end{aligned}$$
for $i = 1, 2, \dots, k$,
$$(2.5)$$

where \varkappa_0 is a constant, addition of the relations (2.4) for i = 1, 2, ..., k furnishes

$$\int_{U-U_{k+1}} Y(x) \, \mathrm{d}x < \int_{U-U_{k+1}} Y^*(x) \, \mathrm{d}x. \tag{2.6}$$

Now,

$$\int_{U_{k+1}} Y(x) \le \int_{U_{k+1}} Y^*(x) \, \mathrm{d}x, \tag{2.7}$$

because $Y(x) = Y_0$ and $Y^*(x) \ge Y_0$ in U_{k+1} . From (2.6) and (2.7) there follows the inequality

$$\int_{U} Y(x) \,\mathrm{d}x < \int_{U} Y^*(x) \,\mathrm{d}x. \tag{2.8}$$

In view of (1.1), this inequality shows that the design Y(x) has a smaller weight than the safe design $Y^*(x)$ no matter how close the latter may come to being a limit design. Note that (2.6) directly establishes the superiority of the design Y(x) if the condition $Y(x) \ge Y_0$ is subcritical.

3. EXAMPLES

(a) The first example concerns the minimum-weight design of a beam of the span L = 4l that is built in at both ends and subjected to alternate load systems S_1 and S_2 . The system S_1 consists of a total load $8P_1$ that is uniformly distributed over the span

[Fig. 2(a)]. The system S_2 consists of a concentrated load $2P_2$ that acts at the center of the span [Fig. 2(b)]. The yield moment Y(x) of the desired minimum-weight design is nowhere to drop below the given value Y_0 .



FIG. 2. (a), (b) Load systems. (c) Bending moments and yield moment.

On account of the symmetry of load and support, we need only be concerned with the variation of Y(x) over half the span. Assuming first that both load systems and the lower bound on Y(x) are critical, we tentatively divide the semi-span into the five intervals listed in Table 1. For the load systems S_1 and S_2 , we must then find yield mechanisms with the following rates of curvature

$$\kappa_{1}(x) = \begin{cases} -\kappa_{0} \text{ in } I_{1}, \\ \kappa_{0} \text{ in } I_{4}, \\ 0 \text{ elsewhere}; \end{cases}$$

$$\kappa_{2}(x) = \begin{cases} -\kappa_{0} \text{ in } I_{2}, \\ \kappa_{0} \text{ in } I_{5}, \\ 0 \text{ elsewhere.} \end{cases}$$
(3.1)
(3.2)

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Interval		Davian
Designation	Definition	governed by
I ₁	$0 \le x < a_1$	<i>S</i> ₁
I_2	$a_1 < x < a_2$	S_2
I_3	$a_2 < x < a'_1$	$Y(x) \geq Y_0$
I ₄	$a'_1 < x < a'_2$	S_1
15	$a'_2 < x \leq 2l$	S ₂

Because the rates of deflection $v_1(x)$ associated with the curvature rates (3.1) must have vanishing first derivatives at x = 0 and x = 2l, the intervals I_1 and I_4 must have the same length, and a similar remark applies to the intervals I_2 and I_5 . Accordingly,

$$a'_1 = 2l - a_2, \qquad a'_2 = 2l + a_1 - a_2.$$
 (3.3)

In the following, the notations

$$\xi = x/l, \qquad \alpha_1 = a_1/l, \qquad \alpha_2 = a_2/l$$
 (3.4)

will be used. The load systems S_1 and S_2 produce bending moments of the form

$$M_1(\xi) = P_1 l\xi (4 - \xi) - C_1, \qquad (3.5)$$

$$M_2(\xi) = P_2 l\xi - C_2, \tag{3.6}$$

where C_1 and C_2 are clamping moments. The values of α_1, α_2, C_1 , and C_2 must be obtained from the following conditions [see Fig. 2(c), in which $\alpha_1 = \frac{1}{3}$, $\alpha_2 = \frac{2}{3}$, while the full-line curve represents the bending moments $M_1(x)$ and the dashed straight line the bending moments $M_2(x)$]

$$M_{1}(\alpha_{1}) = M_{2}(\alpha_{1}),$$

$$M_{1}(\alpha'_{2}) = M_{2}(\alpha'_{2}), \qquad \alpha'_{2} = 2 + \alpha_{1} - \alpha_{2},$$

$$M_{2}(\alpha_{2}) = -Y_{0},$$

$$M_{1}(\alpha'_{1}) = Y_{0}, \qquad \alpha'_{1} = 2 - \alpha_{2}.$$
(3.7)

These equations are linear in the dimensionless quantities

$$P'_1 = P_1 l/Y_0, \quad P'_2 = P_2 l/Y_0, \quad C'_1 = C_1/Y_0, \quad C'_2 = C_2/Y_0,$$
 (3.8)

but nonlinear in α_1 and α_2 . It is therefore expedient to express the quantities (3.8) as functions of the parameters α_1 and α_2 . With

$$\Delta = 4 - 2\alpha_1 - 2\alpha_2 - \alpha_1^2 + 3\alpha_1\alpha_2 - 2\alpha_2^2, \tag{3.9}$$

we find

$$P'_{1} = 2/\Delta, \qquad P'_{2} = 2(2 - 2\alpha_{1} + \alpha_{2})/\Delta,$$

$$C'_{1} = \frac{2}{\Delta}(4 - \alpha_{2}^{2}) - 1,$$

$$C'_{2} = \frac{2}{\Delta}(2 - 2\alpha_{1} + \alpha_{2})\alpha_{2} + 1.$$
(3.10)

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The relations (3.10) are only valid when the load systems S_1 and S_2 as well as the lower bound for the yield moment are critical. Limits of validity of these relations are therefore reached when the length of one of the intervals I_1 , I_2 , or I_3 becomes zero. This yields the conditions $\alpha_1 = 0$, $\alpha_1 = \alpha_2$, or $\alpha_2 = \alpha'_1$, i.e. $\alpha_2 = 1$. We now propose to rewrite these conditions in terms of P'_1 and P'_2 . According to (3.10), we have

$$R = P_2'/P_1' = 2 - 2\alpha_1 + \alpha_2. \tag{3.11}$$

Considering first the case $\alpha_1 = 0$, we have

$$R = 2 + \alpha_2^{-1} \tag{3.12}$$

and hence $2 \le R \le 3$ since $0 \le \alpha_2 \le 1$. With $\alpha_1 = 0$ and (3.12), it follows from (3.9) and (3.10) that

$$\Delta = 2R(3-R), \quad P'_1 = 1/(3R-R^2). \quad (3.13)$$

Multiplying both sides of the second equation (3.13) by $(3R - R^2)P'_1$, using $P'_1R = P'_2$, and solving for P'_1 , we obtain

$$P'_1 = P'^2_2 / (3P'^2_2 - 1) \tag{3.14}$$

as the value of P'_1 at which the load system S_1 becomes subcritical. Whenever P'_1 is smaller than the value in (3.14), the system S_1 is therefore subcritical.

Next, we discuss the case $\alpha_1 = \alpha_2$. Here,

$$R = 2 - \alpha_1 \tag{3.15}$$

and hence $1 \le R \le 2$. We have

$$\Delta = 4(R-1), \qquad P'_1 = 1/[2(R-1)], \qquad (3.16)$$

or, multiplying the last equation by 2(R-1) and using $P'_1R = P'_2$,

$$P_2' = P_1' + \frac{1}{2}. \tag{3.17}$$

Since this is the value of P'_2 at which the system S_2 becomes subcritical, this system is subcritical whenever P'_2 is smaller than the value in (3.17).

Finally, for $\alpha_2 = 1$, we have

$$R = 3 - 2\alpha_1 \tag{3.18}$$

and hence $1 \le R \le 3$. Accordingly,

$$\Delta = \frac{1}{4}(3-R)(R-1), \qquad P'_1 = 8/(4R-R^2-3). \tag{3.19}$$

From the second of these equations and the definition (3.8) of P'_1 , we find

$$Y_0 = \frac{1}{8}P_1'(4R - R^2 - 3) \tag{3.20}$$

as the value of Y_0 at which the condition $Y(x) \le Y_0$ becomes subcritical. This condition thus is subcritical whenever Y_0 is smaller than the value in (3.20).

Returning now to the case where both load systems as well as the lower bound on Y(x) are critical, we use (3.11) to express α_2 as a linear function of α_1 and R. Substituting this into (3.9) and the first equation (3.10), we obtain a quadratic equation for α_1 with the relevant root

$$\alpha_1 = \frac{1}{6} \{ 4 - 5R + \sqrt{[R^2 + 32R + 16 - (24/P_1')]} \}.$$
(3.21)

When the value of α_1 is known, that of α_2 is obtained from (3.11):

$$\alpha_2 = R + 2\alpha_1 - 2. \tag{3.22}$$

Figure 2(c) corresponds to $P'_1 = 1.2$, $P'_2 = 2.4$, and hence R = 2, $\alpha_1 = \frac{1}{3}$, $\alpha_2 = \frac{2}{3}$.

(b) The second example concerns the minimum-weight design of a beam of the span L that is simply supported at the end x = 0, built in at the end x = L, and subjected to three alternative load systems (Figs. 3a, b, c). The load system $S_k(k = 1, 2, 3)$ consists of a single load of the intensity P acting at the cross section x = kL/5. To facilitate comparison of the present minimum-weight design with that obtained by Gross and Prager [2, 3] for a



FIG. 3. (a), (b), (c) Load systems. (d) Bending moments and yield moment.

load of fixed intensity and arbitrary point of application ("moving load"), we refrain from imposing a lower bound on the yield moment $Y_0(x)$.

Assuming that all three load systems are critical, we tentatively divide the span into the six intervals listed in Table 2. In the following, the notations

$$\begin{array}{l} \alpha_{k} = a_{k}/L, & \alpha_{k}' = a_{k}'/L, & (k = 1, 2, 3) \\ \alpha_{0} = a_{0}/L, & \xi = x/L \end{array} \right\}$$
(3.23)

will be used.

TABLE 2

Interval		Design
Designation	Definition	governed by
I ₁	$0 \le x < a_1$	S ₁
I ₂	$a_1 < x < a_2$	S_2
I ₃	$a_2 < x < a_0$	S_3
I4	$a_0 < x < a'_1$	S_1
Ι,	$a'_1 < x < a'_2$	S2
I ₆	$a'_2 < x < L$	S ₃

For the load system S_1 , we must find a yield mechanism $v_1(x)$ that satisfies the kinematic boundary conditions $v_1(0) = v_1(L) = v'_1(L) = 0$ and has the rates of curvature

$$\kappa_{1}(x) = \begin{cases} \kappa_{0} \text{ in } I_{1}, \\ -\kappa_{0} \text{ in } I_{4}, \\ 0 \text{ elsewhere.} \end{cases}$$
(3.24)

Since $\varkappa_1(x) = -v_1''(x)$, the kinetic boundary conditions furnish the relation

$$\alpha_1'^2 = \alpha_1^2 + \alpha_0^2. \tag{3.25}$$

Similarly, the yield mechanism for S_2 furnishes $\alpha_2^{\prime 2} = \alpha_2^2 - \alpha_1^2 + \alpha_1^{\prime 2}$ or, on account of (3.25),

$$\alpha_2'^2 = \alpha_2^2 + \alpha_0^2. \tag{3.26}$$

Finally, from the yield mechanism for S_3 , we obtain $1 = \alpha_0^2 - \alpha_2^2 + \alpha_2'^2$ or, on account of (3.26),

$$\alpha_0 = \frac{1}{2}\sqrt{2}.\tag{3.27}$$

The bending moment associated with the load system S_1 is given by

$$M_{1}(\xi) = \begin{cases} R_{1}L\xi, & 0 \le \xi \le 0.2, \\ R_{1}L(\xi - 0.2) & 0.2 \le \xi \le 1, \end{cases}$$
(3.28)

where R_1 is the unknown reaction at the simply supported end. Similar expressions can be written for $M_2(\xi)$ and $M_3(\xi)$. The values of $\alpha_1, \alpha_2, R_1, R_2$, and R_3 must be obtained from

the conditions

$$M_{1}(\alpha_{1}) = M_{2}(\alpha_{1}), \qquad M_{1}(\alpha'_{1}) = M_{2}(\alpha'_{1}), \\M_{2}(\alpha_{2}) = M_{3}(\alpha_{2}), \qquad M_{2}(\alpha'_{2}) = M_{3}(\alpha'_{2}), \\M_{1}(\alpha_{0}) = -M_{3}(\alpha_{0}).$$
(3.29)

Eliminating the reactions from first four of these conditions, and using (3.25) through (3.27), one obtains biquadratic equations for α_1 and α_2 , which yield

$$\alpha_1 = 0.2718, \quad \alpha_2 = 0.5183$$
 (3.30)

and hence

$$\alpha'_1 = 0.7571, \quad \alpha'_2 = 0.8765.$$
 (3.31)

With the values (3.30) and (3.31), the reactions are readily obtained from (3.29). One finds

$$R_1 = 0.6802P, \quad R_2 = 0.4164P, \quad R_3 = 0.1884P.$$

Figure 3(d) shows the bending moments M_1 , M_2 , M_3 , and the yield moment Y of the minimum-weight design. The dotted curve indicates the yield moment Y* of the minimum-weight design for a moving load (see [2-4]). At the points of application of the alternative loads considered here, the values of Y very slightly exceed those of Y*; for $\xi \ge \alpha_0$, however, Y* consistently exceeds Y.

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Résumé—L'exposé examine le dimensionnement à poids minimum de poutres à section variant d'une façon continue qui ont à supporter l'un quelconque de *n* systèmes de charges. Le poids par unité de longueur est supposé être donné par w(x) = a + b Y(x), où *a* et *b* sont des constantes et Y(x) est le moment de limite élastique à la section *x*. Une méthode de dimensionnement est présentée qui reste valable pour les cas extrêmes où n = 1 et $n = \infty$ et ceci permet au dessinateur d'établir une valeur minimum Y_0 au-dessous de laquelle il n'est pas permis au moment de limite élastique de baisser. L'emploi de la méthode est illustré par des exemples.

Zusammenfassung—Diese Arbeit behandelt Minimalgewichts-Entwürfe für Träger mit stetig veränderlichen Querschnitten, die jedes von *n* Lastsystemen tragen können. Das Gewicht je Längeneinheit wird als w(x) = a + b Y(x) angenommen, wobei a und b Kostanten sind, und Y(x) das Fliessmoment beim Querschnitt x. Eine Entwurfsmethode wird gegeben, die bei Extremfällen n = 1 und $n = \infty$ gültig bleibt und die es erlaubt den Minimalwert Y_0 vorzuschreiben, unter welchen das Fliessmoment nicht absinken darf. Die Anwendung der Methode wird gezeigt.

Абстракт—В работе рассуждается вопрос проектирования на минимум веса балок, с изменяющимся непрерывно поперечным сечением, которые должны воспринимать некоторое из *n* системов нагрузки. Вес на единицу длины задан в форме w(x) = a + b Y(x), где *a* и *b* являются константами, *a* Y(x) обозначает момент течения поперечного сечения *x*. Метод проектирования таков, что заключает значение для экстремальных случаев, т.е. для n = 1 и $n = \infty$. Позваляет также проектировщику определить минимальное значение Y_0 , ниже которого не допускается снижать момент течения. Примеры иллюструют использование метода.